

**The Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (Previously Presented): A cartridge containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising an outer member defining a storage chamber in which is stored the one or more beverage ingredients, the outer member being sealed to a separate inner member having a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients, the inner member forms a load-bearing member spanning between a closed end of the housing and a lid sealing an open end of the housing and effective to withstand compressive forces during formation of a beverage from the one or more beverage ingredients under internal pressurization.

Claim 2 (Previously Presented): A cartridge as claimed in claim 1 wherein the inner member and outer member are conjoined during assembly of the cartridge.

Claim 3 (Original): A cartridge as claimed in claim 2 further comprising a filter conjoined to the inner member.

Claim 4 (Original): A cartridge as claimed in claim 3 wherein the inner member forms a load-bearing member of sufficient rigidity such that the cartridge can withstand a compressive load of greater than 130N.

Claim 5 (Original): A cartridge as claimed in claim 4 wherein the load-bearing member is of sufficient rigidity such that the cartridge can withstand a compressive force of greater than 200N.

Claim 6 (Original): A cartridge as claimed in claim 5 wherein the load-bearing member is of sufficient rigidity such that the load-bearing member can withstand a compressive force of greater than 130N.

Claim 7 (Original): A cartridge as claimed in claim 6 wherein the inner member is formed from polypropylene.

Claim 8 (Original): A cartridge as claimed in claim 7 wherein the outer member and/or inner member are formed from a biodegradable polymer.

Claim 9 (Original): A cartridge as claimed in claim 8 wherein the inner member and discharge spout are formed as one piece.

Claim 10 (Previously Presented): A cartridge containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising a housing having a closed first end and an open second end, the housing defining a storage chamber in which is stored the one or more beverage ingredients, wherein the open second end of the housing is sealed by a lid, the cartridge further comprising a load-bearing member separate from the housing and spanning between the closed first end of the housing and the lid.

Claim 11 (Original): A cartridge as claimed in claim 10 wherein the load-bearing member comprises a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients.

Claim 12 (Original): A cartridge as claimed in claim 11 wherein the load-bearing member is located at or near a center of the cartridge.

Claim 13 (Original): A cartridge as claimed in claim 12 wherein the load-bearing member is of sufficient rigidity such that the cartridge can withstand a compressive load of greater than 130N.

Claim 14 (Original): A cartridge as claimed in claim 13 wherein the load-bearing member is of sufficient rigidity such that the cartridge can withstand a compressive force of greater than 200N.

Claim 15 (Original): A cartridge as claimed in claim 14 wherein the load-bearing member is of sufficient rigidity such that the load-bearing member can withstand a compressive force of greater than 130N.

Claim 16 (Currently Amended): A cartridge as claimed in claim 1 containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising an outer member defining a storage chamber in which is stored the one or more beverage ingredients, the outer member being sealed to a separate inner member having a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients, the inner member forms a load-bearing member spanning between a closed end of the housing and a lid overlying wherein the lid overlies the outlet of the cartridge and sealing an open end of the housing and effective to withstand compressive forces during formation of a beverage from the one or more beverage ingredients under internal pressurization.

Claim 17 (Previously Presented): A cartridge as claimed in claim 16 wherein the lid is sealed to the discharge spout.

Claim 18 (Previously Presented): A cartridge as claimed in claim 3 wherein the inner member spaces the filter from the outer member.

Claim 19 (Previously Presented): A cartridge containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising an outer member having a closed end and an open end sealed with a lid, the outer member defining a storage chamber in which is stored the one or more beverage ingredients and an inner member having a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients, the inner member forms a load-bearing member spanning between the closed end of the outer member and the lid and a flow path extends between the storage chamber and the discharge spout of the inner member at a portion of the inner member opposite the outlet.

Claim 20 (Previously Presented): A cartridge containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising an outer member having a closed end and an open end sealed with a lid, the outer member defining a storage chamber having an inlet in which is stored the one or more beverage ingredients and an inner member having a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients, the inner member forms a load-bearing member spanning between the closed end of the outer member and the lid and the inlet and the outlet of the cartridge are on the same side of the cartridge.

Claim 21 (Previously Presented): A cartridge as claimed in claim 20 wherein the outer member has an open end sealed by a lid, the lid overlying both the inlet and outlet of the cartridge.

Claim 22 (Previously Presented): A cartridge containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising an outer member defining a storage chamber having an inlet and in which is stored the one or more beverage ingredients and an inner member having a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients, the inner member forms a load-bearing member and the inlet and the outlet of the cartridge are on the same side of the cartridge, wherein the outer member has an open end sealed by a lid, the lid overlying both the inlet and outlet of the cartridge and wherein the lid is sealed to the discharge spout.